



Solaris Bus & Coach Company is looking for suppliers specializing in production of **welded steel or aluminium elements from sheet metal and profiles**, such as:

- engine mounts, box, compressors,
- external hatches, metal housings,
- elements of fitting (box frames, brackets, mounts, platforms and others)
- pipe fittings (railings, pipes: water, air-condition, fuel)

### **Requirements of Solaris Bus & Coach:**

- experience in welding of stainless steel (class 1.4003 and 1.4301) or aluminium welding and processing (3.3535 and 3.1325)
- experience in welding of spatial structures (profiles of 2-3 mm thickness)
- authorization for welding with MIG / MAG and TIG methods
- ISO 9000:1 certificate (welding standard 3834 -2 would be welcome)
- welding supervision (Chief Welder) + quality control with VT1/VT2 authorization, and to the limited extent UT
- supplier's location – no requirements – deliveries loco Solaris
- deliveries Just In Time – according to Solaris production schedule
- stock of machine tools necessary to make the above mentioned components: laser for sheet metal / water jet , folding brake, plate bending machine and tubing bender
- recommended own powder paint shop
- own engineering and design department (expertise in CAD software)
- flexibility and speed in implementation of modifications and new design solutions

### **We offer:**

- possibility of cooperation extension with regard to other details and subassemblies
- possibility of raw material purchase from Solaris
- assistance with the first start-up of the component production
- possibility of viewing production process of the above mentioned elements or their application place
- long-term cooperation



**Contact:**

The offers should be submitted to Dariusz Rapela (phone 0048 61 667 24 85 email: [Dariusz.Rapela@solaribus.com](mailto:Dariusz.Rapela@solaribus.com) ) or to Rafał Pietruszka (phone 0048 61 667 26 06 email: [Rafal.Pietruszka@solaribus.com](mailto:Rafal.Pietruszka@solaribus.com))