



1) Solaris Bus & Coach Company is looking for suppliers specializing in production of **welded steel structures from profiles and sheet metal**, such as:

- bus roofs of 8000 mm up to 15 000 mm length
- bus side walls of 8000 mm up to 15 000 mm length
- air-condition collectors – sheet metal of 1.0 mm up to 1.5 mm thickness

Requirements of Solaris Bus & Coach :

- experience in welding of stainless steel (class 1.4003 and 1.4301)
- experience in welding of spatial structures (profiles of 2-3 mm thickness)
- authorization for welding with MIG / MAG method
- ISO 9000:1 certificate (welding standard 3834 would be welcome)
- welding supervision (Chief Welder) + quality control with VT1/VT2 authorization
- supplier's location – max. 200 km from Solaris Bus & Coach Factory in Środa Wlkp. – deliveries loco Solaris
- deliveries Just In Time – according to Solaris production schedule
- stock of machine tools necessary to make the above mentioned structures : laser for sheet metal, holding brake, tubing bender, overhead travelling crane
- own engineering and design department (expertise in CAD software)
- flexibility and speed in implementation of modifications and new design solutions



2) Solaris Bus & Coach Company is looking for suppliers specializing in production of **special cold rolled profiles**, such as:

- open cold rolled profiles – of 1.25 mm up to 3 mm thickness and 6 000 mm up to 14 500 mm length
- closed cold rolled profiles – of 2 mm up to 3 mm thickness and 6 000 mm up to 12 000 mm length

Requirements of Solaris Bus & Coach :

- experience in production of stainless steel profiles of class 1.4003 / 1.4301
- own finished product warehouse
- deliveries Just In Time – according to Solaris production schedule
- possibility of making profiles according to SOLARIS requirements and specification
- short period of implementation of new design solutions

We offer :

- acceptance of 2/3 sets of side walls / roofs a day, depending on our production schedule
- material for production available from Solaris warehouse
- possibility of cooperation extension with regard to other details and subassemblies
- welding tools for production of the above mentioned structures
- possibility of training for the employees executing welded structures
- assistance with the first start-up of roofs / side walls production
- possibility of viewing production process of the above mentioned elements
- long-term cooperation

Contact:

The offers should be submitted to Joanna Kaźmierczak (phone 0048 61 667 29 96, email: Joanna.Kazmierczak@solarisbus.com) or to Krystian Kamiński (phone 0048 61 667 29 76, email: Krystian.Kaminski@solarisbus.com)